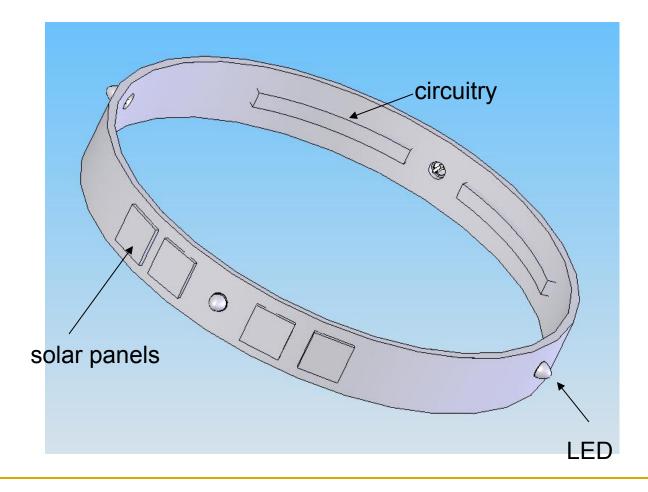
## Problem #2:

- Every year, thousands of animals (both livestock and domestic pets) get lost at night
- Farmers can't find their cattle at night, and drivers can't see wandering cattle
- Current methods for detecting animals in the dark involve short-lived battery-powered LEDs or bells that are difficult to detect in the dark.

## Idea 2: LED Collar

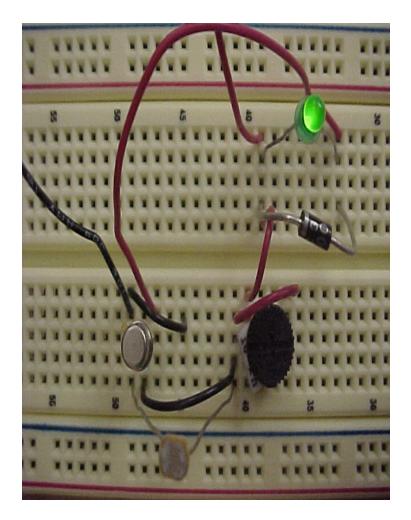


### Features

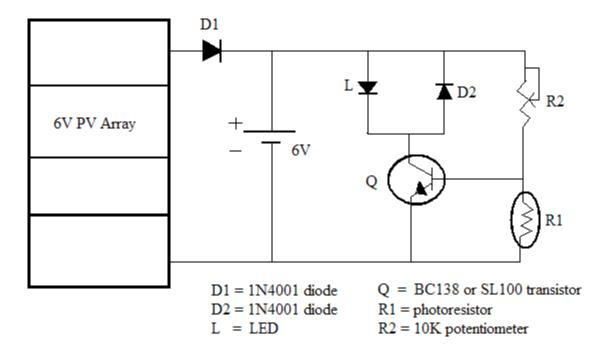
- LEDs illuminate animal collar at night – ½ mile visibility
- Custom, solar-powered rechargeable battery storage

#### Process:

 Photoresistor triggers battery to illuminate the LED at night



## Circuit Design



### Observations & Calculations

- Energy needed to power LED for 12 hours (1 night):
  - 70 mW per LED x 4 LEDs = 280 mW
  - 0.25 second-long pulse every 2 seconds
  - 0.280 W \* 43200 seconds/8 = 1512 J (pulsing)
- Energy per in<sup>2</sup> of solar cell stored in 12 hours:
  - Sun power in ideal conditions = 625 mW/in<sup>2</sup>
  - Avg. efficiency of solar cell = 15%
  - Avg. efficiency of battery charging/discharging = 75%
  - Avg. efficiency due to climate and geometry = 10%
  - Avg. power per in<sup>2</sup> of solar cell (with efficiencies) = 7 mW
  - 0.007 W \* 43200 seconds = 302.4 J
- Surface area needed to provide sufficient power:
  - 1512 J/ 302.4 J =  $5.0 \text{ in}^2 \text{ of solar paneling}$

### Concerns

#### Changes in daylight hours

- Calculations are based on 12 hour nights
- 10 in<sup>2</sup> of solar paneling needed in winter w/16 hour nights (would increase cost by ~\$3.50)
- Varying efficiencies

#### Cost

Overhead and manufacturing costs will drive up prices – are consumers willing to pay that much?

# Projected Cost of Materials

4 LEDs	\$1.00
2 AA batteries	\$2.00
1 diode	\$0.10
1 photo resistor	\$0.25
1 resistor	\$0.10
solar panels	\$3.50
belt/collar	\$1.00
TOTAL =	\$7.95

### Market

#### Customer Base:

- 100 million cows in the US
- 95 million other livestock
- 130 million domestic pets
- Precedent:
  - □ LED dog collar =  $\sim$ \$17.50
- Market Gross Profit:
  - Year 1: 325 million \* 2% \* \$17.50 = \$115 kk
  - Year 2: 325 million \* additional 5% \* \$17.50 = \$285 kk
  - Year 3: 325 million \* additional 10% \* \$17.50 = \$570 kk
  - TOTAL in first 3 years =  $\sim$ \$1 billion