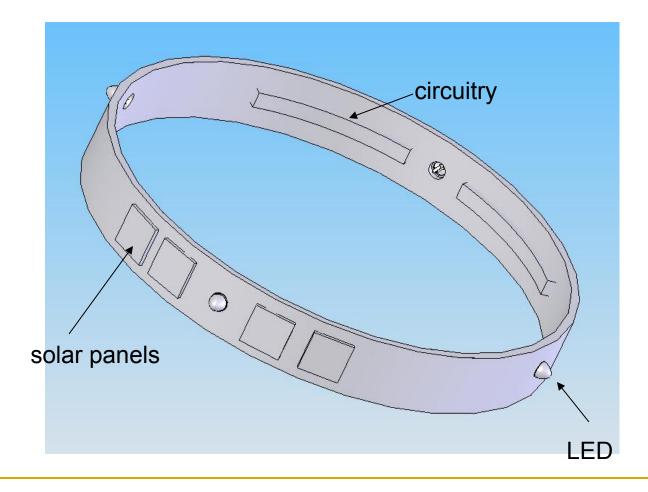
Problem #2:

- Every year, thousands of animals (both livestock and domestic pets) get lost at night
- Farmers can't find their cattle at night, and drivers can't see wandering cattle
- Current methods for detecting animals in the dark involve short-lived battery-powered LEDs or bells that are difficult to detect in the dark.

Idea 2: LED Collar

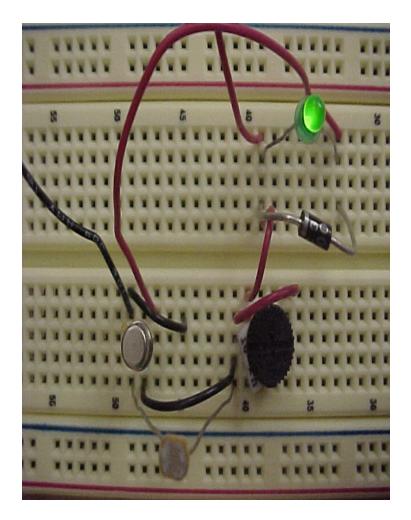


Features

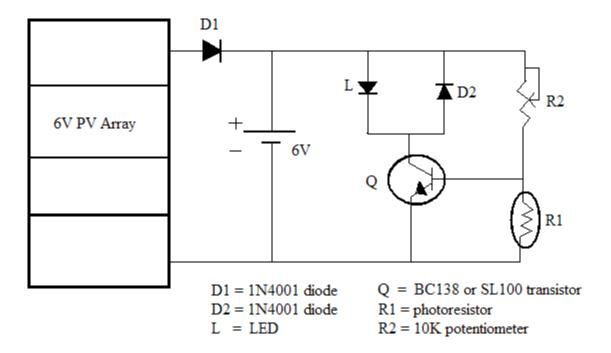
- LEDs illuminate animal collar at night – ½ mile visibility
- Custom, solar-powered rechargeable battery storage

Process:

 Photoresistor triggers battery to illuminate the LED at night



Circuit Design



Observations & Calculations

- Energy needed to power LED for 12 hours (1 night):
 - 70 mW per LED x 4 LEDs = 280 mW
 - 0.25 second-long pulse every 2 seconds
 - 0.280 W * 43200 seconds/8 = 1512 J (pulsing)
- Energy per in² of solar cell stored in 12 hours:
 - Sun power in ideal conditions = 625 mW/in²
 - Avg. efficiency of solar cell = 15%
 - Avg. efficiency of battery charging/discharging = 75%
 - Avg. efficiency due to climate and geometry = 10%
 - Avg. power per in² of solar cell (with efficiencies) = 7 mW
 - 0.007 W * 43200 seconds = 302.4 J
- Surface area needed to provide sufficient power:
 - 1512 J/ 302.4 J = $5.0 \text{ in}^2 \text{ of solar paneling}$

Concerns

Changes in daylight hours

- Calculations are based on 12 hour nights
- 10 in² of solar paneling needed in winter w/16 hour nights (would increase cost by ~\$3.50)
- Varying efficiencies

Cost

Overhead and manufacturing costs will drive up prices – are consumers willing to pay that much?

Projected Cost of Materials

| 4 LEDs | \$1.00 |
|------------------|--------|
| 2 AA batteries | \$2.00 |
| 1 diode | \$0.10 |
| 1 photo resistor | \$0.25 |
| 1 resistor | \$0.10 |
| solar panels | \$3.50 |
| belt/collar | \$1.00 |
| TOTAL = | \$7.95 |

Market

Customer Base:

- 100 million cows in the US
- 95 million other livestock
- 130 million domestic pets
- Precedent:
 - □ LED dog collar = \sim \$17.50
- Market Gross Profit:
 - Year 1: 325 million * 2% * \$17.50 = \$115 kk
 - Year 2: 325 million * additional 5% * \$17.50 = \$285 kk
 - Year 3: 325 million * additional 10% * \$17.50 = \$570 kk
 - TOTAL in first 3 years = \sim \$1 billion