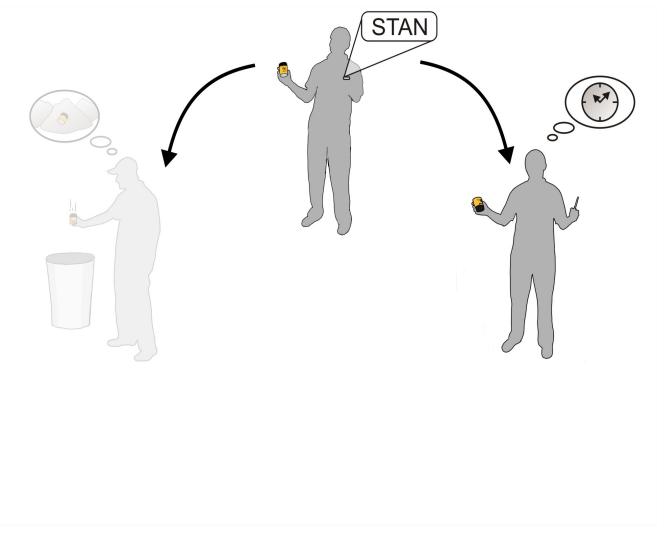






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## Stan's Dilemma



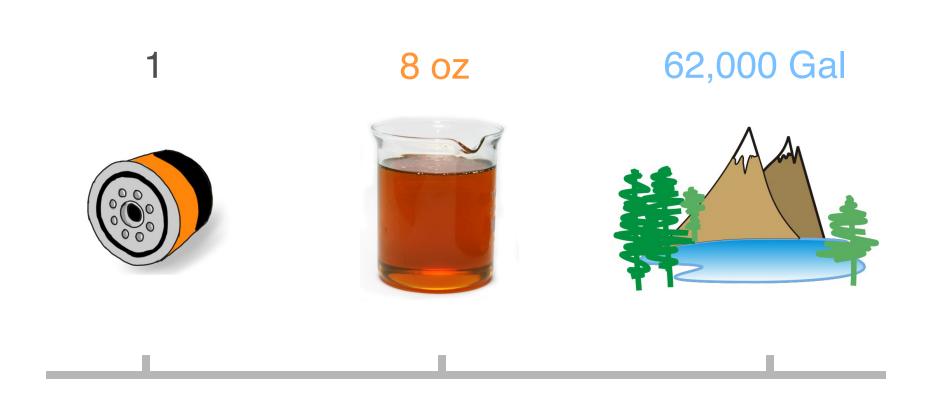
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#### Product

#### Market

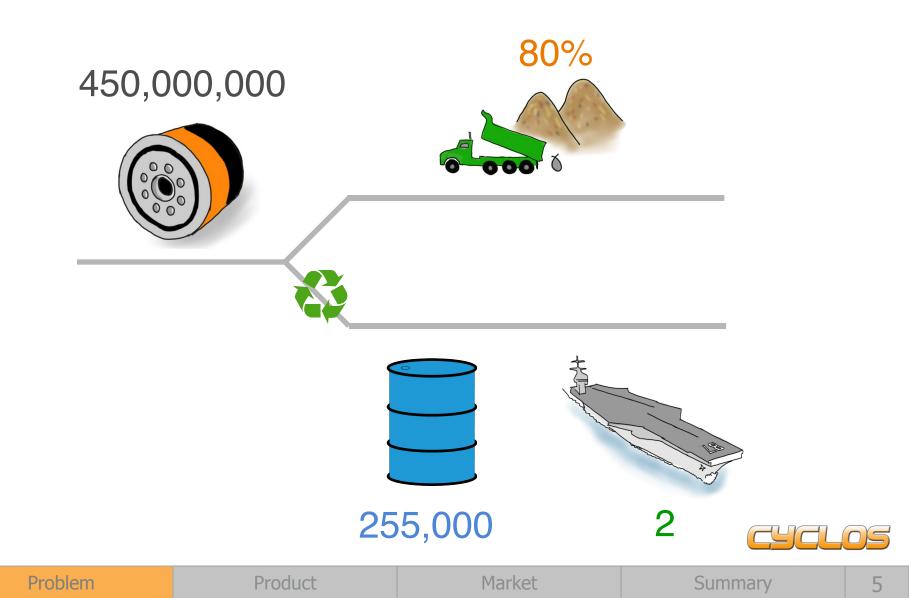
#### Oil Filters and the Environment



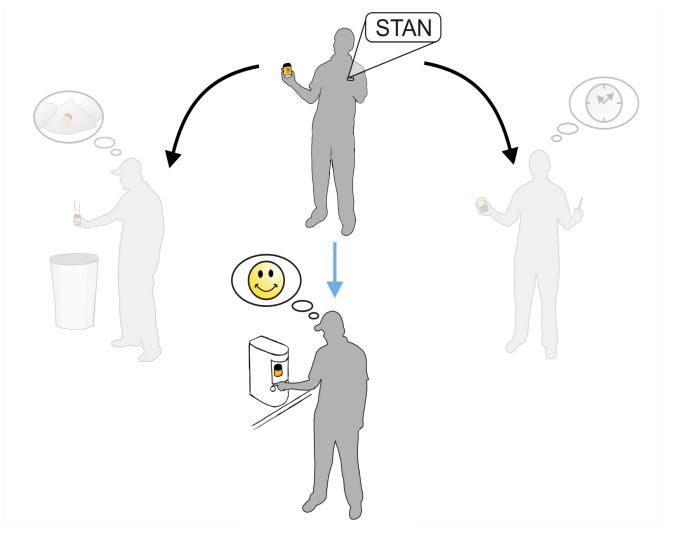


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#### Oil Filters and the Environment



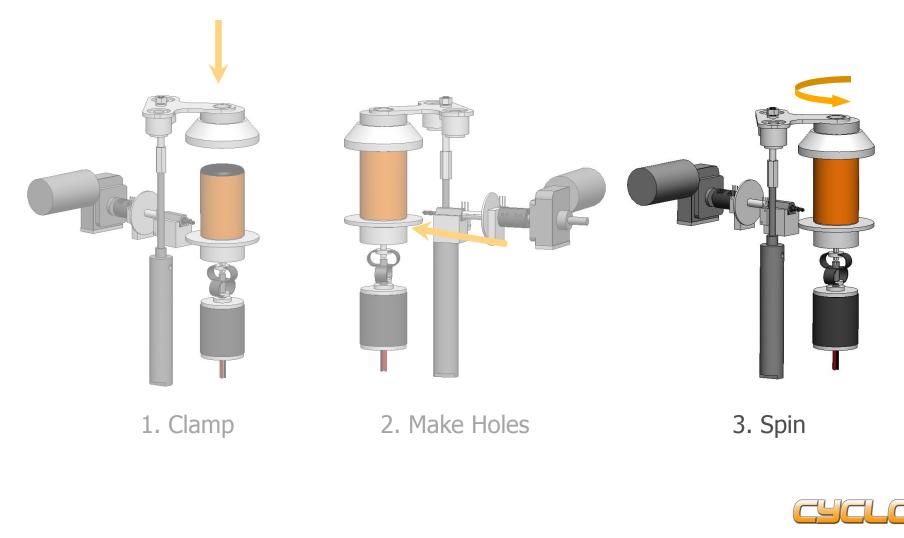
#### Stan's Dilemma



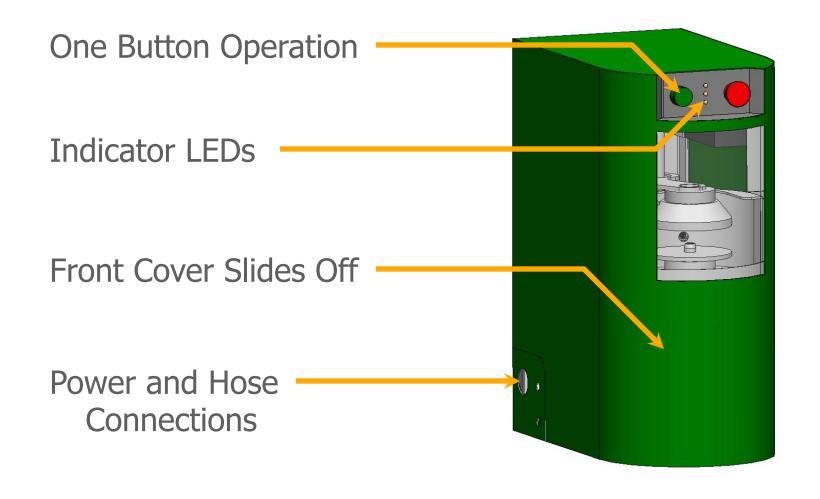


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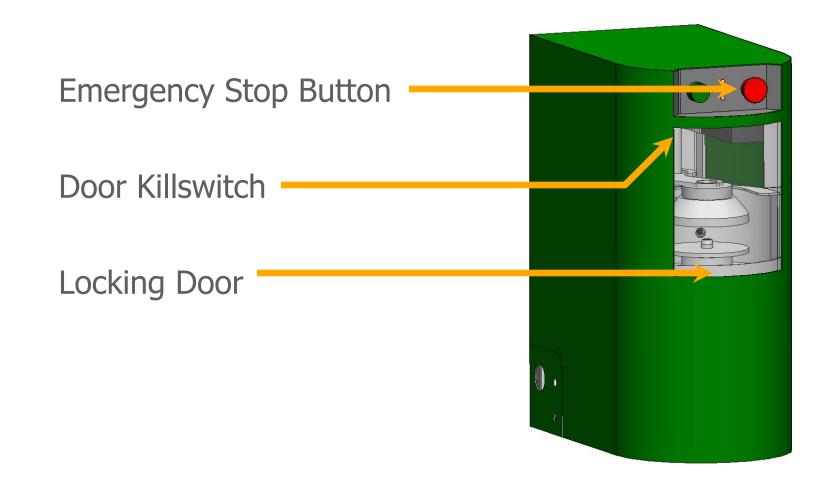
### How Cyclos Works













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### **Superior Performance**















Problem

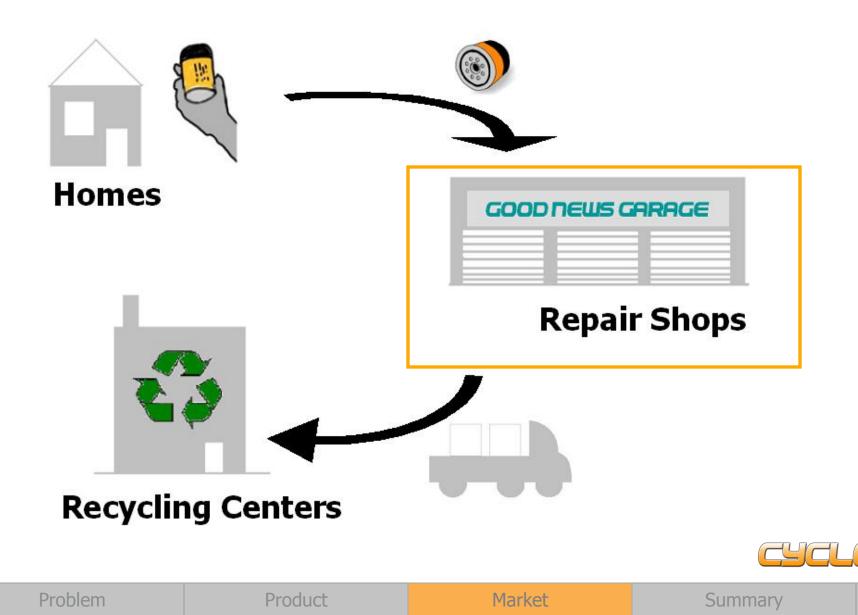
Product

Market

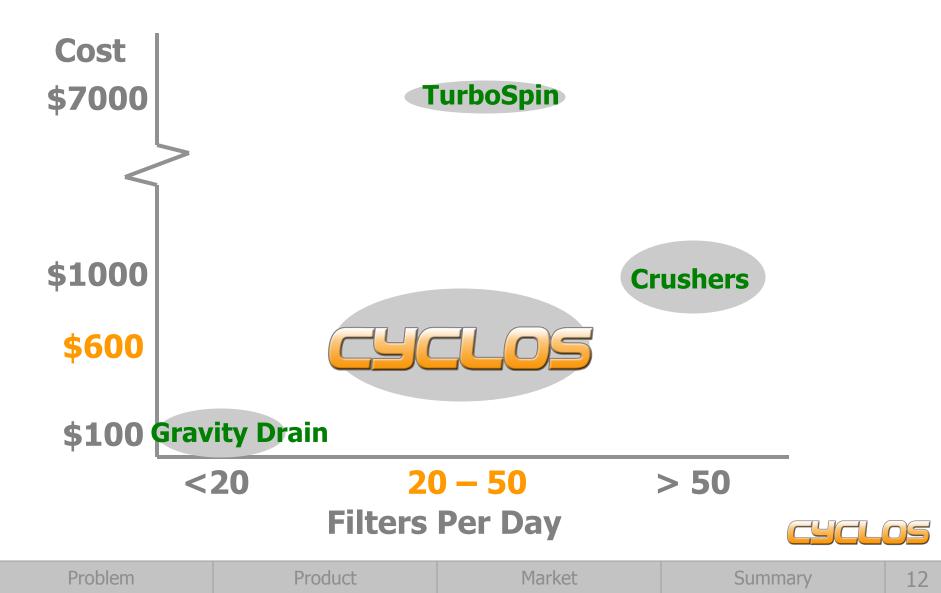
Summary

10

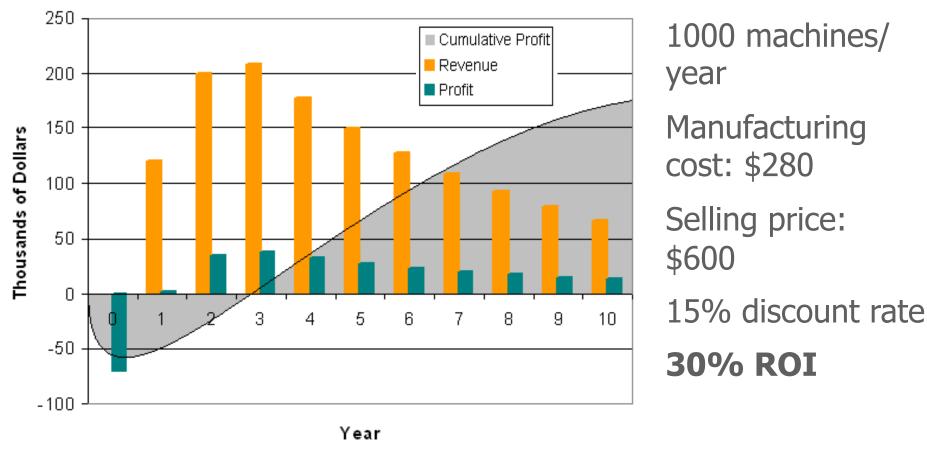
#### The Market



#### Competition



#### **Business Model**





#### Summary



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# Thank you

Prof. Wallace **Bobby Dyer** Matt Duplessie

**Prof. Vandiver** 

**David Custer** 

Ethan Crumlin

Pappalardo Staff

Ray Magliozzi and Craig Lavalle of Good **News Garage** 



Problem





















# Supplementary Materials

#### Environmental Impact

- Over **450 million** oil filters are manufactured each year in the US.
- **80%** disposed of in landfills.
- EPA requires that oil filters are 70% drained for recycling
- Wastes **25.5 million gallons** of recyclable oil and **230 thousand tons** of steel.
- 8 oz of oil can contaminate **62,000 gallons** of drinking water, enough to fill a community swimming pool.
- 42 gallons of crude oil to produce **2.5 quarts** of lubricant; 1 gallon of used oil to produce the same amount.



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# Why is the Cyclos more efficient?

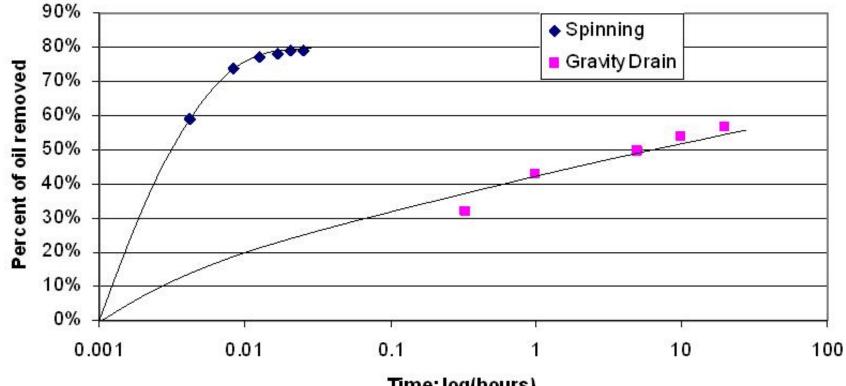
- Spinning around the axis → Shorter distance for the oil to travel
- Optimal hole locations and puncturing method





### Fast and Efficient Drainage

Problem



Time: log(hours)



#### Punching Tests





Problem

Product

Market

Summary

20

# Manufacturing Cost: \$280

Component	Cost								
	Μ	aterials	Pro	cessing	Ass	sembly		Total	
PUNCHING	\$	7.50	\$	0.45	\$	0.50	\$	8.45	
<b>GRIPPING/SPINNING</b>	\$	40.00	\$	11.00	\$	2.60	\$	53.60	
STRUCTURE	\$	54.53	\$	22.51	\$	18.61	\$	99.15	
CONTROLS	\$	27.75	\$	1.00	\$	1.20	\$	29.95	
MISC	\$	4.50	\$	5.00	\$	1.00	\$	10.50	
Direct Costs	\$	129.78	\$	39.96	\$	23.91	\$	201.65	
Overhead	\$	51.91	\$	15.98	\$	9.56	\$	80.66	
Total Cost	\$:	<b>L81.69</b>	\$	<b>55.94</b>	\$	33.47	\$2	282.31	

Manufacturing costs based on production of 1000 machines a year

10 year product life; 400,000 small to medium repair shops;
25% market share

Problem

Summary

### **Benefits for Clients**

- Financial
  - Lower filter pickup costs for non-hazardous material
  - Value of Oil
- Environmental
  - Reduce oil pollution
  - Recycle steel
- Other
  - Reduce disposal time
  - Avoid fines



### Customers

- Repair shop contacts
  - Sullivan Tires and Good News Garage burn used oil for heat
  - Others have recycling companies that pick up used oil
  - This product would leave our garage less vulnerable to EPA fines for improper disposal of hazardous waster.

-Ray Magliozzi, Good News Garage

- Recycling center contacts:
  - "Very cool machine."
    - Peter Pasquier, Director of Waste Services, Marketing at Safety-Kleen
  - "…there is a need for this product…to capture a higher percentage of the oil and do it quicker."

-Wayne, SaveThatStuff



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