## **Green Team Product Contract**

**Product Description:** A single unit bottle washer and water dispenser

**Intended Customer:** Fitness center

Market: Commercial bottle washer and water dispenser

**User:** Water bottle user

Potential Client: Tim Moore, MIT DAPER

Bottle Washer								
Attribute	Metric	Unit	Value	Owner				
ease of use	number of steps	unitless	<3	group				
interface usability	amount of time for user to insert bottle and begin washing process	sec	<6	HM, JT				
interface usability	height of activation switch	ft	4.0-5.0	SH				
convenience	amount of time to wash bottle	sec	<15	group				
washing capability	temperature of washing water	°F	>168ª	group				
washing capability	presence of total coliforms on washed bottle	binary	O <sub>p</sub>	MC, VC				
washing capability	presence of visible sediment on washed bottle	binary	0	MC				
maintainability	time between replacement of detergent	week	2	WV				
efficiency of water use	amount of water required to wash	L	<2	PT				
efficiency of detergent use	amount of detergent used per bottle	tsp	<1	PT				
bottle compatibility	range of cylindrical bottle diameters	in	<4	group				
affordability	cost of soap per month	\$	<10	МН				

<sup>&</sup>lt;sup>a</sup> 168°F = temperature required to kill bacteria

<sup>&</sup>lt;sup>b</sup> EPA maximum total coliform level

Water Dispenser							
Attribute	Metric	Unit	Value	Owner			
ease of use	number of steps to dispense water	unitless	<3	group			
water quality	temperature of dispensed water	°F	<50 <sup>a</sup>	group			
water quality	presence of total coliforms	binary	0	MC			
interface usability	time to place bottle and begin dispensing	sec	<3	JT			
interface usability	flow rate of dispensed water	mL/sec	>27	СН			
interface usability	height of activation switch	ft	4.0 - 5.0	SH			
maintainability	time between changing water filter	month	>5	VK			
maintainability	time to change water filter	minute	<10	WV			
affordability	cost of filter	\$	<30	МН			

<sup>&</sup>lt;sup>a</sup> 50°F average temperature of cold water from water fountains

Entire Unit							
Attribute	Metric	Unit	Value	Owner			
maintainability	time to clean chamber and drain of entire unit	minute	<10	WV			
maintainability	time between cleaning chambers	week	>2	group			
eco friendliness	energy used for washing and dispensing per cycle	MJ	<4ª	GT			
location compatibility	base area of machine	ft <sup>2</sup>	<2	group			
affordability	cost of machine	\$	<1000	VK, MH			

<sup>&</sup>lt;sup>a</sup> Eco friendliness - amount of energy to manufacture one PET water bottle